RISO, INC. TECHNICAL INFORMATION BULLETIN

Subject: PRESSURE SOLENOID Bulletin No.: 79

[ ] Factory Modification	Applies to:	Modification Schedule:	Factory Installed _____
[ ] Field Modification			
[ ] Safety Information	RC Series	[ ] TBS	Field Installed _____
[X] Technical Information		[ ] Next Call	
[ ] General Information		[ ] Next PM	Fitting Time _____
[ ] Adv. Tech Information		[X] As Necessary	

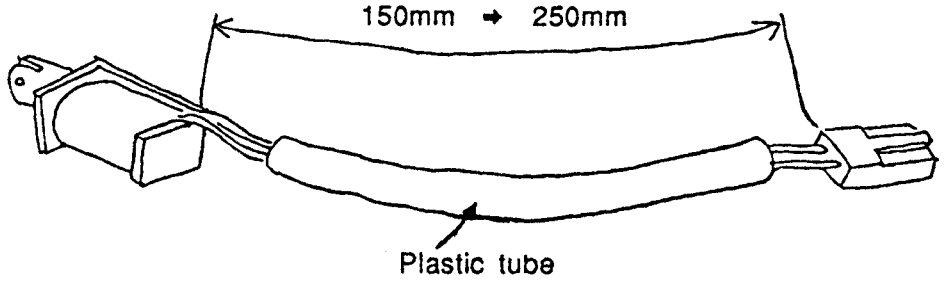
Due to repeat up and down movement of the Pressure Solenoid Assembly during system operation, the solenoid wires are breaking inside the insulating shield. Also, the wire assembly was tie-wrapped to the frame during manufacturing, causing an added strain during operation.

To prevent damage due to strain, a new assembly is being made available for distribution. The overall length has increased from 150mm to 250mm and the wiring has been encased in a plastic tube. This new assembly is:

PART NUMBER	DESCRIPTION
011-65008-100	Pressure Solenoid

The affected units, along with the Serial Number cut-in, is as follows:

RC4500	#94410043
RC5600	#91514198
RC5800	#91420758



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